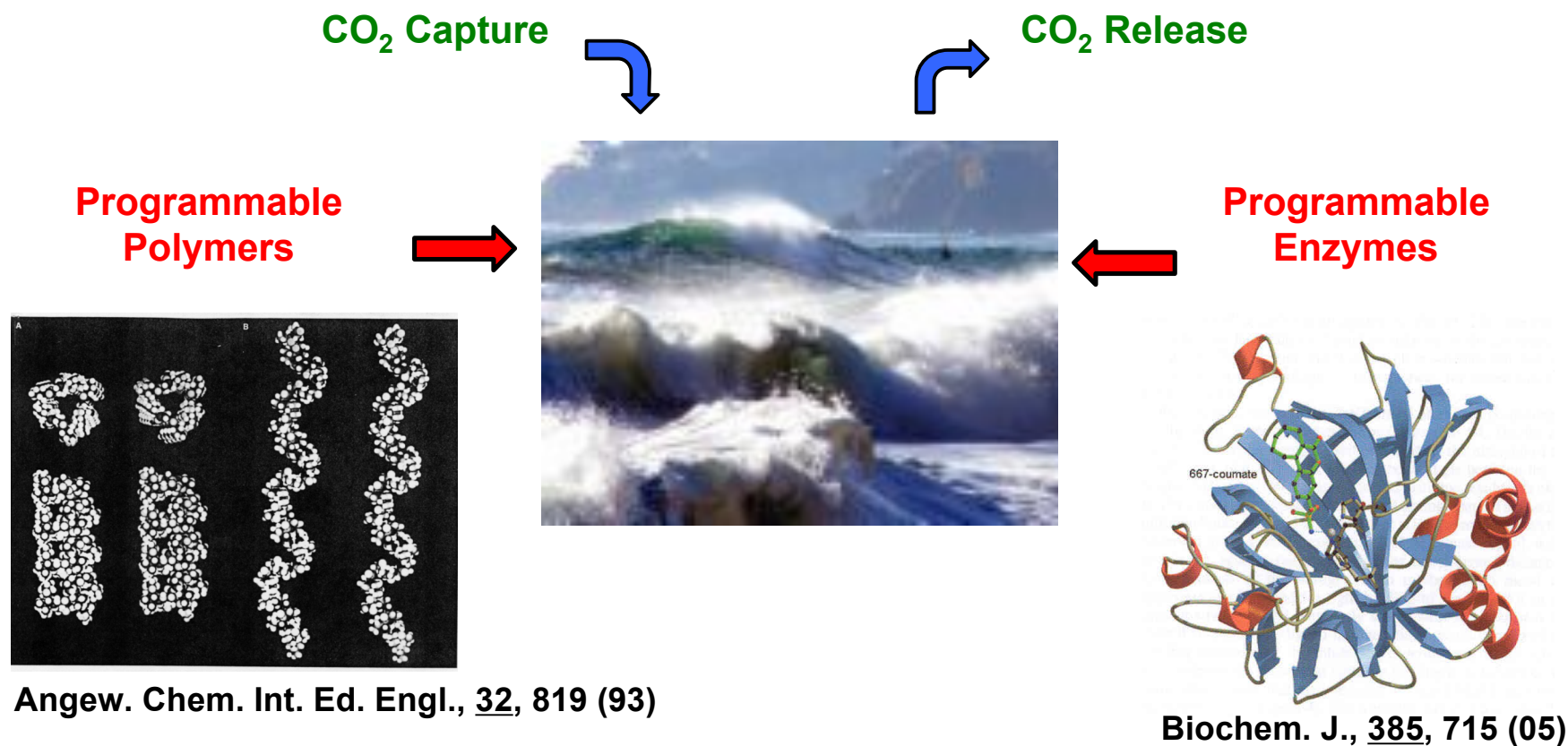


Programmable Nanomaterials for Reversible CO₂ Sequestration

Bruce Bunker, Dale Huber, George Bachand, Bill Smith, Mark Roberts,
Pat Brady, Susan Rempe, and Dian Jiao



Goal: *Develop nano-materials that can be used to facilitate the programmable capture and release of CO₂ from water.*

Targets for CO₂ Sequestration

*Prevent Global Warming associated with the burning fossil fuels.
(Fuels introduce 6×10^9 metric tons (6 GT) of CO₂ into the air each year.)*

*Remove CO₂ from air.
(Atmosphere = 5.1×10^{15} metric tons)*

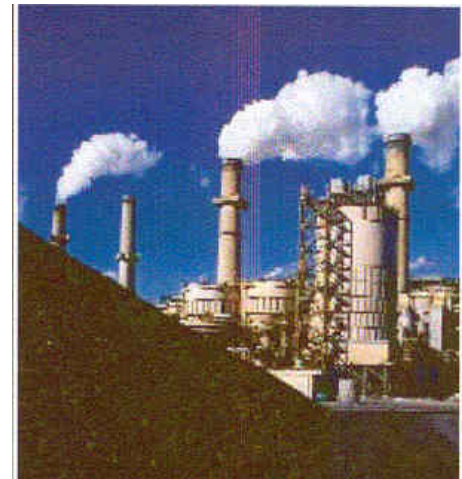
Current CO₂: 377 ppm
(2×10^{12} metric tons)

Removal Goal: 10^9 metric tons/yr
(1 km³ of liquid CO₂)

Disposal: underground

Desired Cost: \$10/metric ton
(4 kcal/mole)

Alternate: treat coal exhaust
(10-15% CO₂)



Processes must be selective, reversible, cheap, and capable of handling billions of tons of CO₂, preferably from air.

Nature Currently Mediates Atmospheric CO₂ Levels

Natural processes for CO₂ capture/release all involve water.

Oceans (Capture/Release)



Ocean Volume =

2 x 10⁹ GT

2 x 10⁹ km³

“Dissolved C”

(solubility + biomass) =

37,000 GT

Plants (Capture)

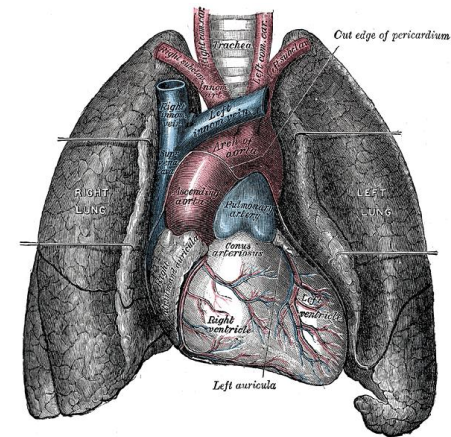


Land Biomass =

11,000 GT

**β-carbonic
anhydrase**

Animals (Release)



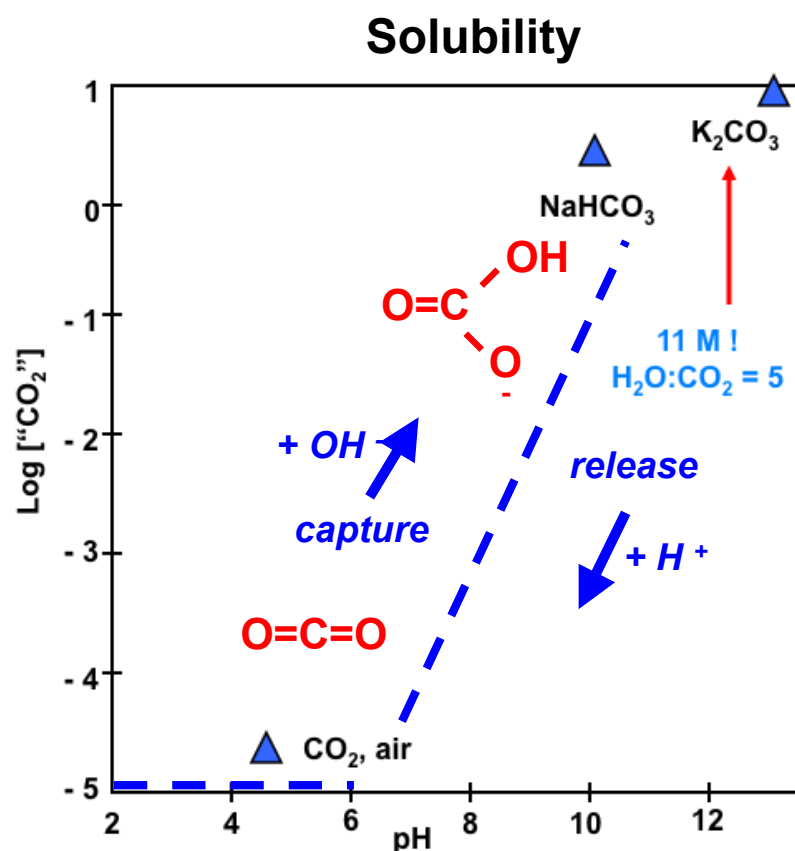
**100 kg/yr/liter blood
(Humans exhale 6 GT/yr)**

**α-carbonic
anhydrase**

Question: Can we adopt Nature’s processing schemes in artificial systems?

Reversible Sequestration of CO₂ by Water Requires the Inter-conversion between “Insoluble” CO₂ and Soluble Carbonates

Carbonates for capture <-> CO₂ for release

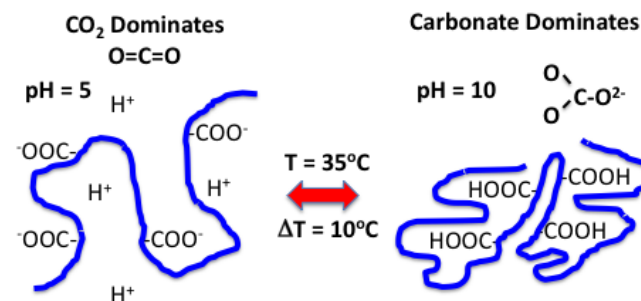


Nature has developed a process!
Can we adapt it to our needs?



Materials and Mechanisms

Programmable Polymers



Catalytic Enzymes

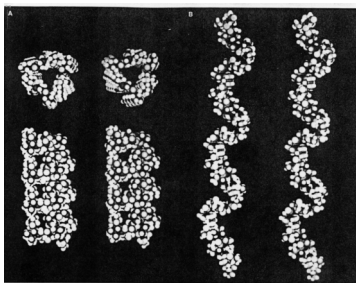


Research Goal: Develop nano-materials that can be used to catalyze reversible CO₂:carbonate inter-conversions.

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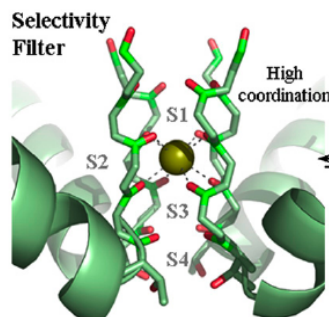
Program Components and Staffing

Programmable Polymers



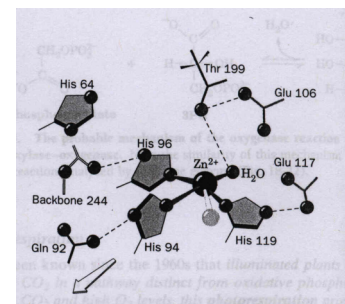
Dale Huber

Theory/Modeling



Susan Rempe, Dian Jiao

Programmable Enzymes



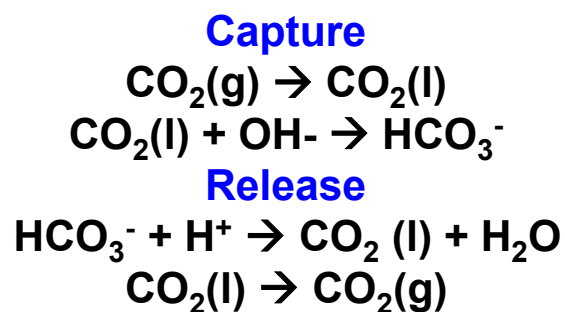
George Bachand

CO₂ Loading/Unloading Experiments



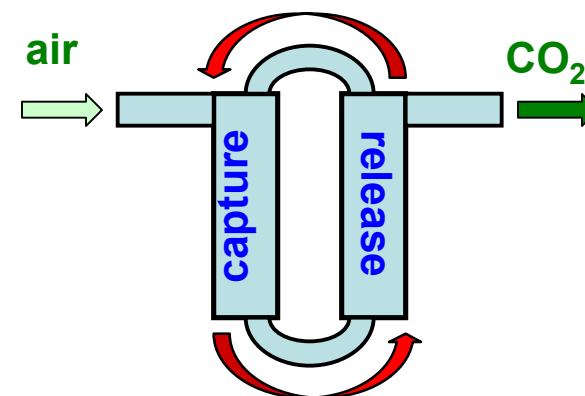
Mark Roberts, Bill Smith

CO₂ Chemistry



Bruce Bunker

Process Development



Bill Smith, Pat Brady

Developing understanding and processes for reversible CO₂ capture and release requires the efforts of a multidisciplinary team.

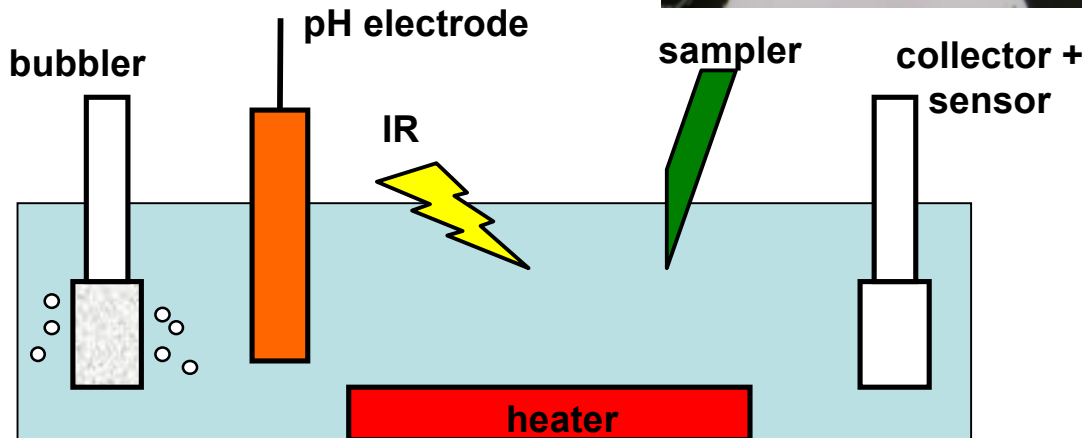
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Process Development: Bench Scale Systems

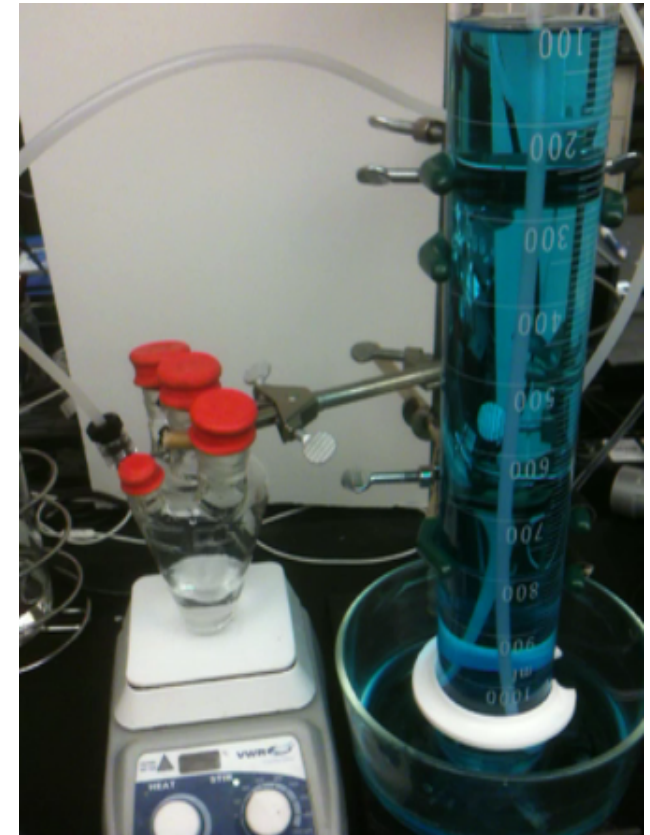
Loading

Components:

Gas handling hardware
CO₂ sensor
Solution reaction vessel
pH measurement/titration
FTIR spectroscopy



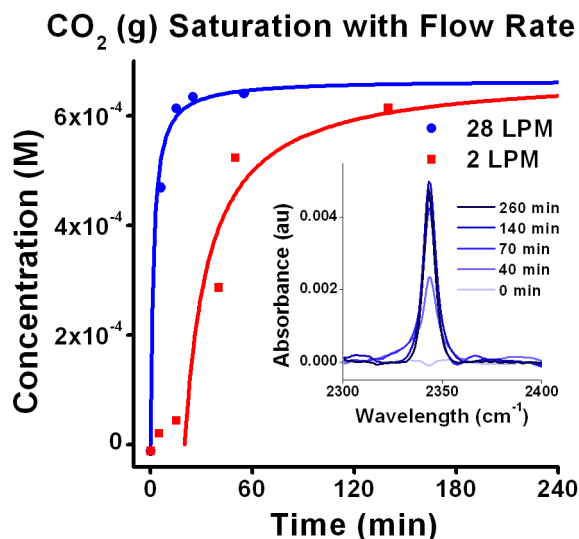
Unloading



Goal: Methodologies have been developed to introduce CO₂ gas, measure dissolved CO₂ and carbonates, collect and measure CO₂ gas, and determine the kinetics of CO₂ loading/unloading.

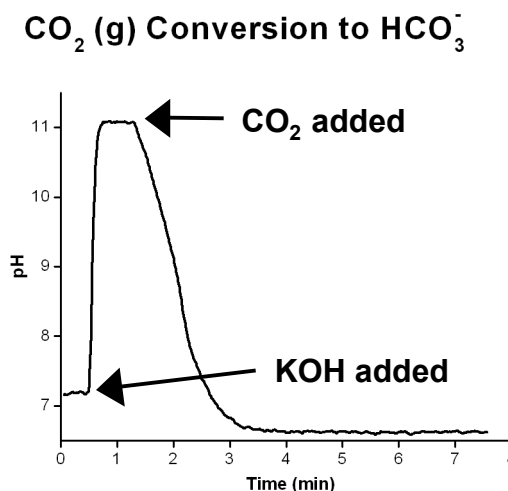
Reversible CO₂ Sequestration: Baseline Experiments

CO₂ Loading



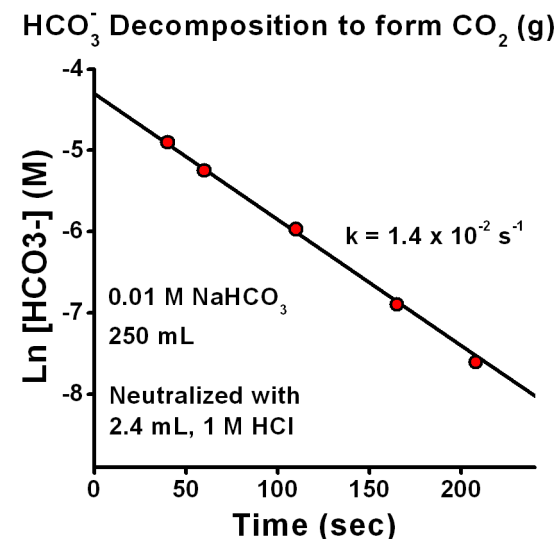
- CO₂ dissolution in water can be rate limiting.
- Bubbler design is critical.
- Rate vs. efficiency

CO₂ to Carbonates



- High CO₂ loadings are achieved in base.
- Rates increase by 10 for unit increase in pH.
- Reaction self limits as base is consumed and pH drops.

CO₂ Unloading



- Acid promotes decomposition.
- Decomposition is rapid until acid is consumed.
- CO₂ is released until concentration drops to CO₂ solubility limit.

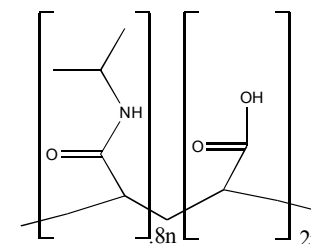
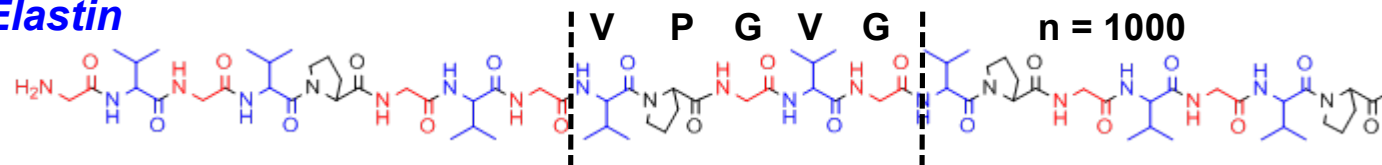
The rate and extent of CO₂ loading and unloading in water have been measured in the absence of programmable materials (enzymes and polymers).

Proposed Research: Programmable Polymers

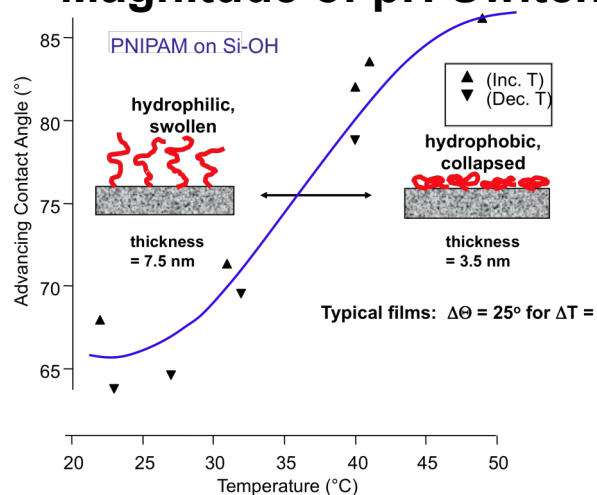
PNIPAM

Polymer formulations will be based on elastin or PNIPAM.
Polymer compositions will be formulated and tested for:

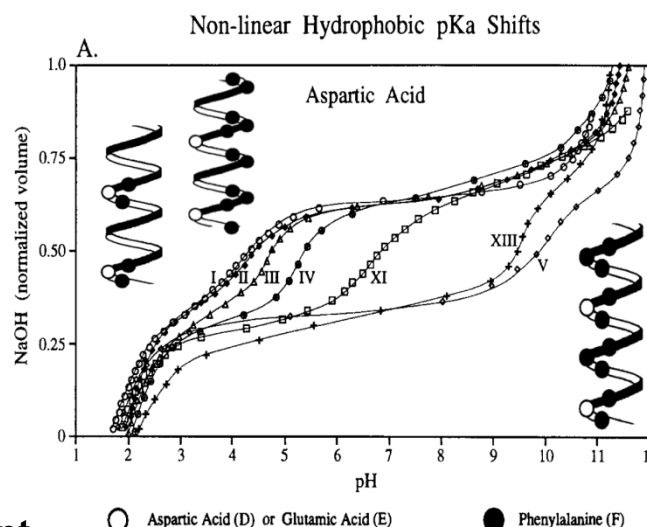
Elastin



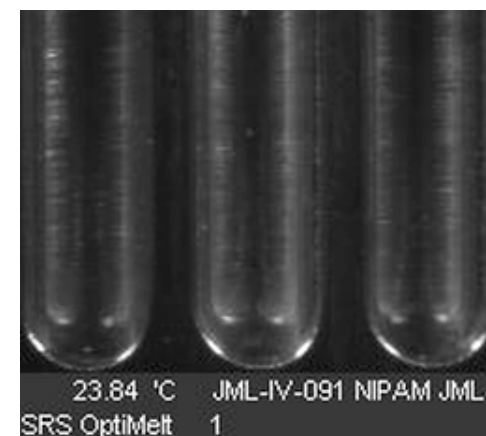
Magnitude of pH Switch



Range of pH Switch



Tethering/Deployment



Substitutions to maximize the change in the polymer environment (hydrophilic to hydrophobic).

Hydrophilic → low pH (H^+ release)
Hydrophobic → high pH (H^+ capture)

Substitutions in the acid group and local environment to tune the pKa.

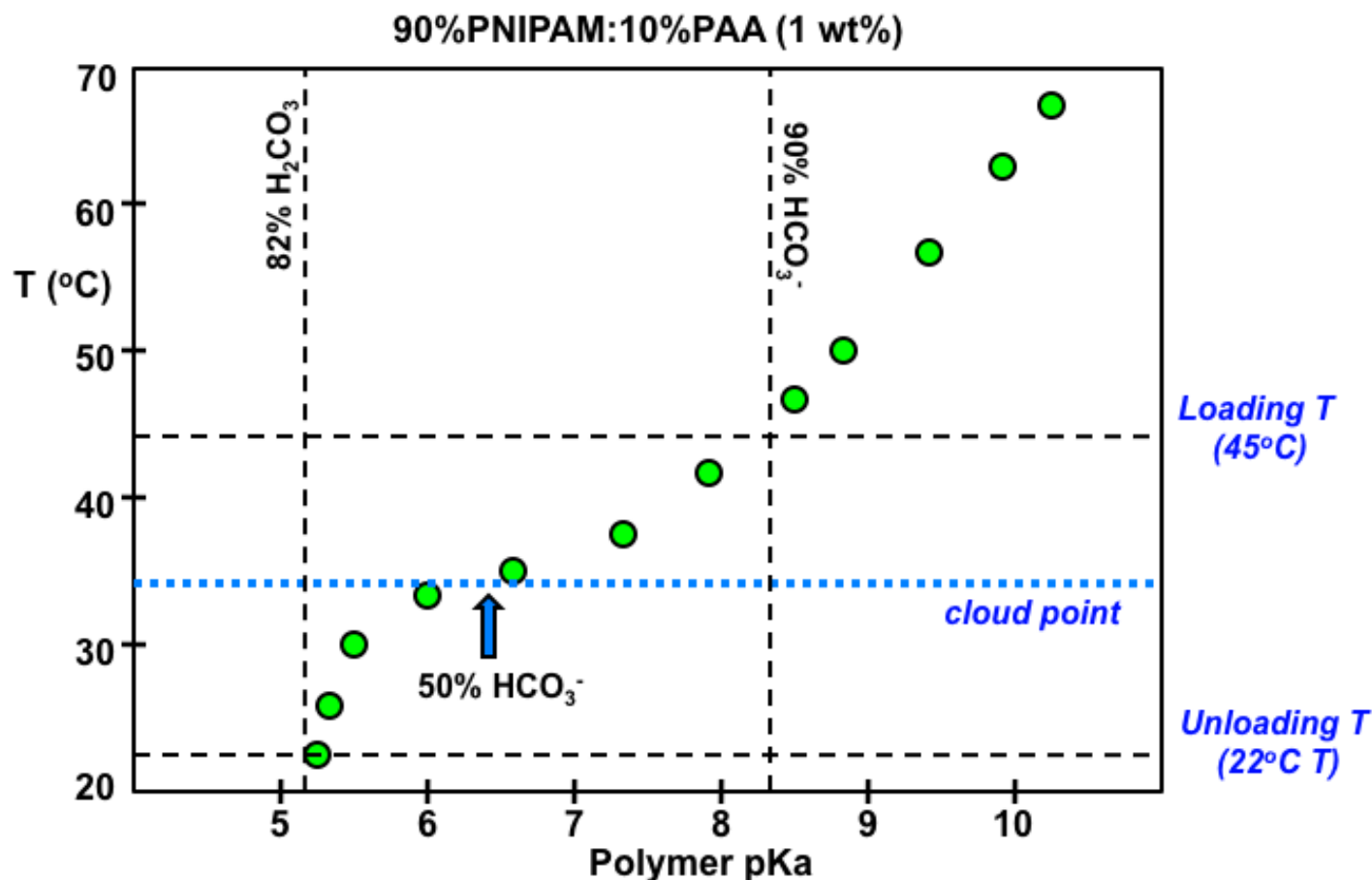
Tune molecular weight to control dispersion in solution, or groups to anchor polymer to substrate and/or enzymes.

Goal: Determine the extent to which polymers can program pH to promote CO_2 :carbonate conversions or switch enzyme activity.

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Programmable Polymers: Results to Date

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- 1) The initial polymer formulation (PNIPAM/PAA) has been synthesized.
- 2) Large concentrations of the polymer can be dissolved into water (> 5%).
- 3) The polymer transition temperature in water is 34°C.
- 4) The transition induces large, reversible changes in solution pH.
- 5) *Programming of the polymer should suffice for loading/unloading of CO_2 .*

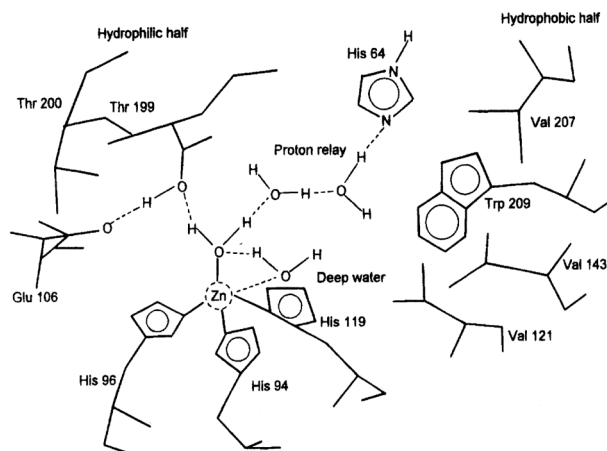
Proposed Research: Switchable Enzymes

Test Enzyme Activity



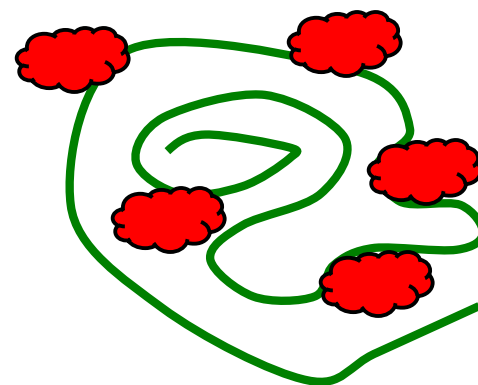
- Determine conversion kinetics
- Determine processing window
- Evaluate stability

Engineer Enzymes for Processes



- Improve stability
- Optimize switching
- Provide tethering

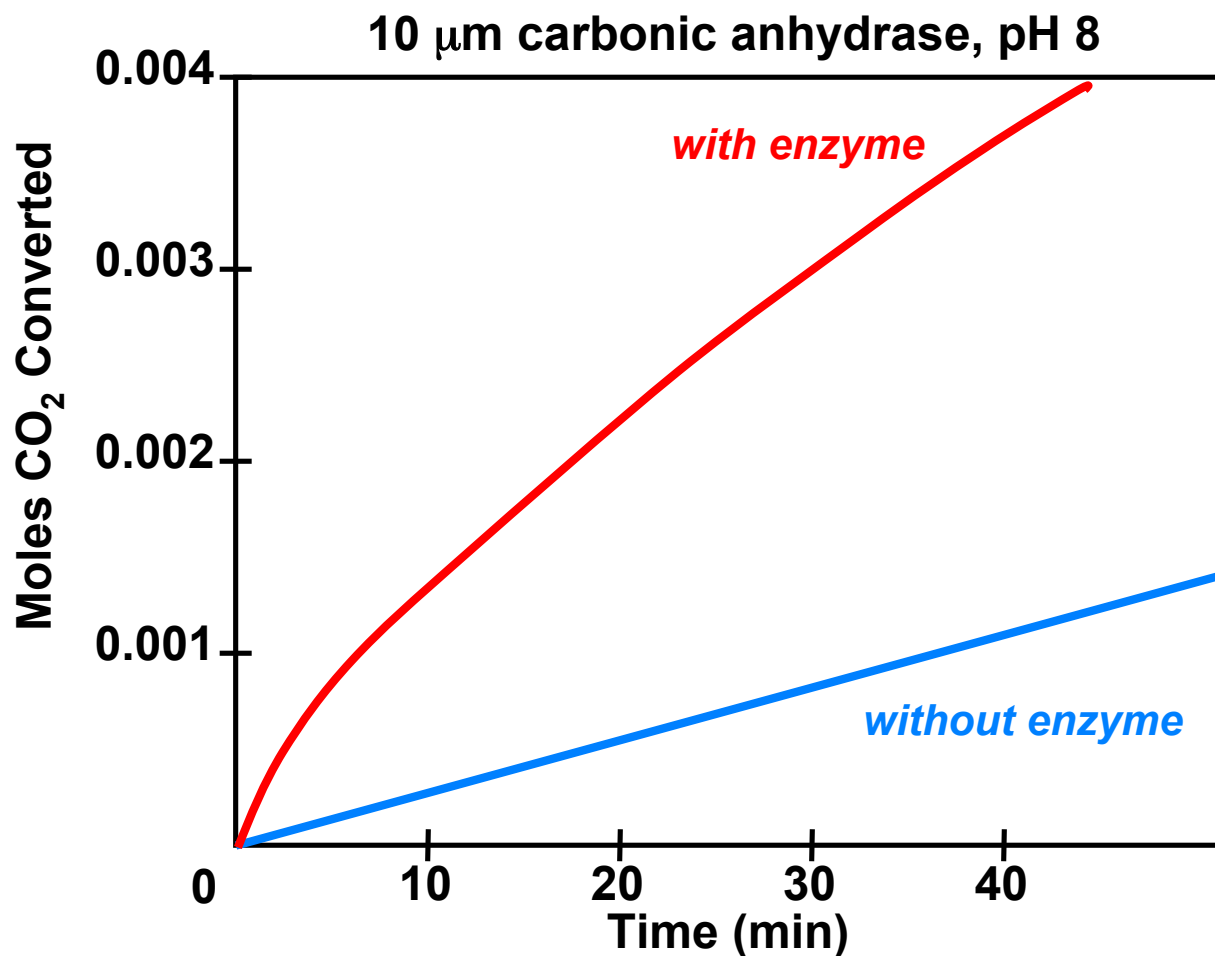
Develop Enzyme:Polymer Hybrids



- Enzyme + polymer
- Match performance

Goal: Explore the incorporation of carbonic anhydrase into reversible CO₂ sequestration processes.

Switchable Enzymes: Results to Date

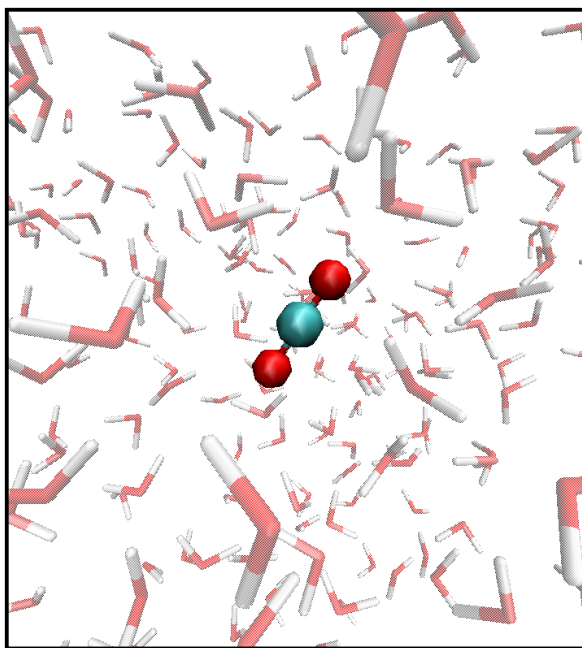


- 1) Small enzyme concentrations (10^{-5} M) triple CO₂-to-HCO₃⁻ conversion rates.
- 2) High enzyme concentrations should provide order-of-magnitude increases.

Modeling Results: CO₂ Hydration and Hydrolysis Mechanisms

Methodologies have been developed to study CO₂:water interactions.
Example: Hydration energies calculated using Quasi-chemical theory.

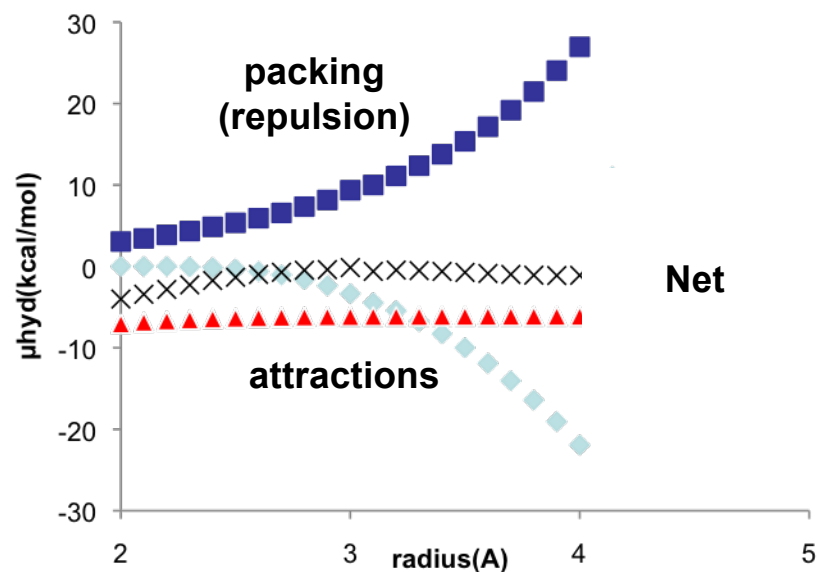
CO₂ Interacting with H₂O Molecules



Contributions to CO₂ Solvation Energy

$$\Delta G_{\text{qct}} = 0.4 \text{ kcal/mole}$$

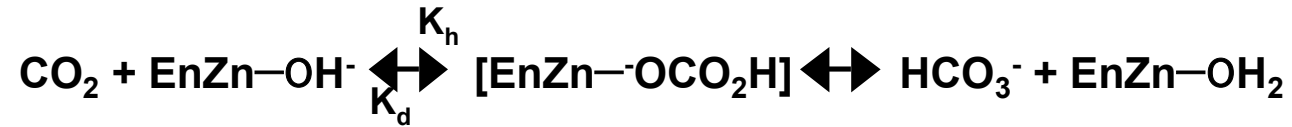
$$\Delta G_{\text{exp}} = 0.2 \text{ kcal/mole}$$



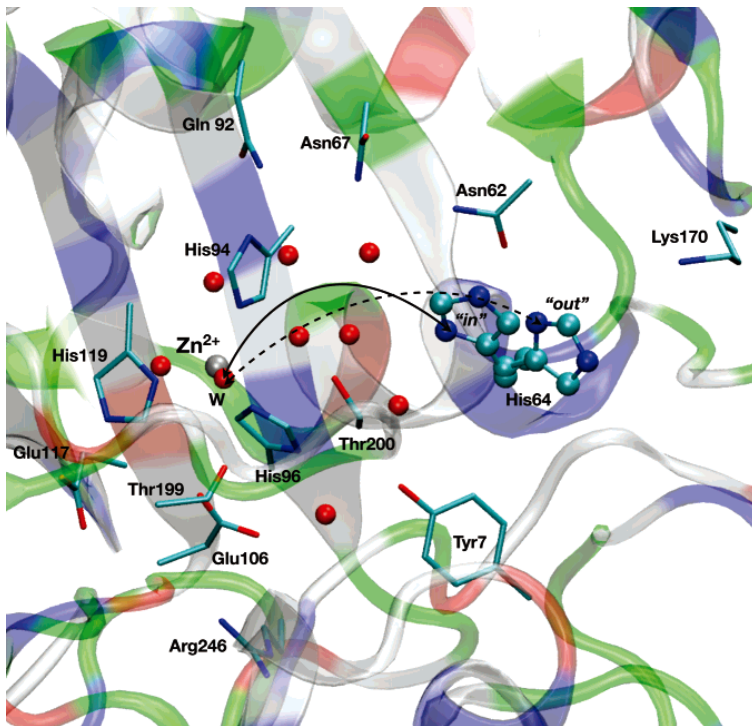
Results show why solvation of hydrophobic CO₂ in water is unfavorable. Repulsive molecular packing off-sets ionic and van der Waals attractions.

Proposed Research: Theory and Modeling

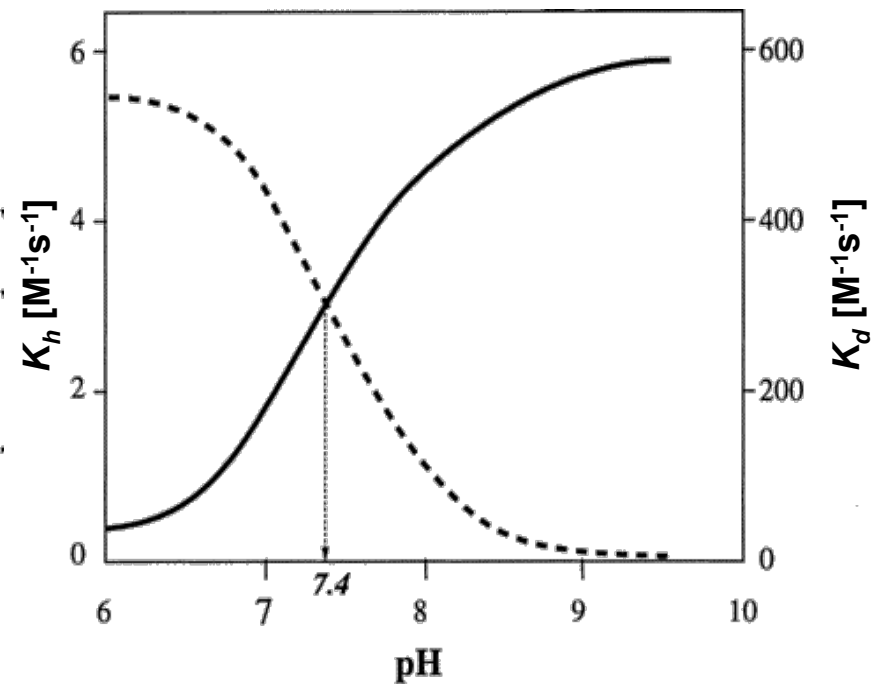
Goal: Predict rate constants for CO₂:carbonate conversions in water.



Zn-Complex in Carbonic Anhydrase



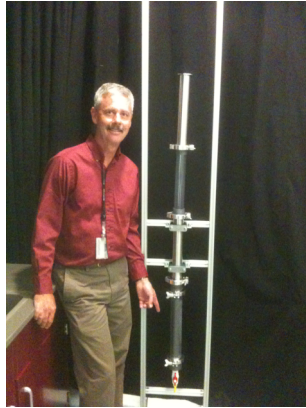
Forward/Reverse Rate Constants vs. pH



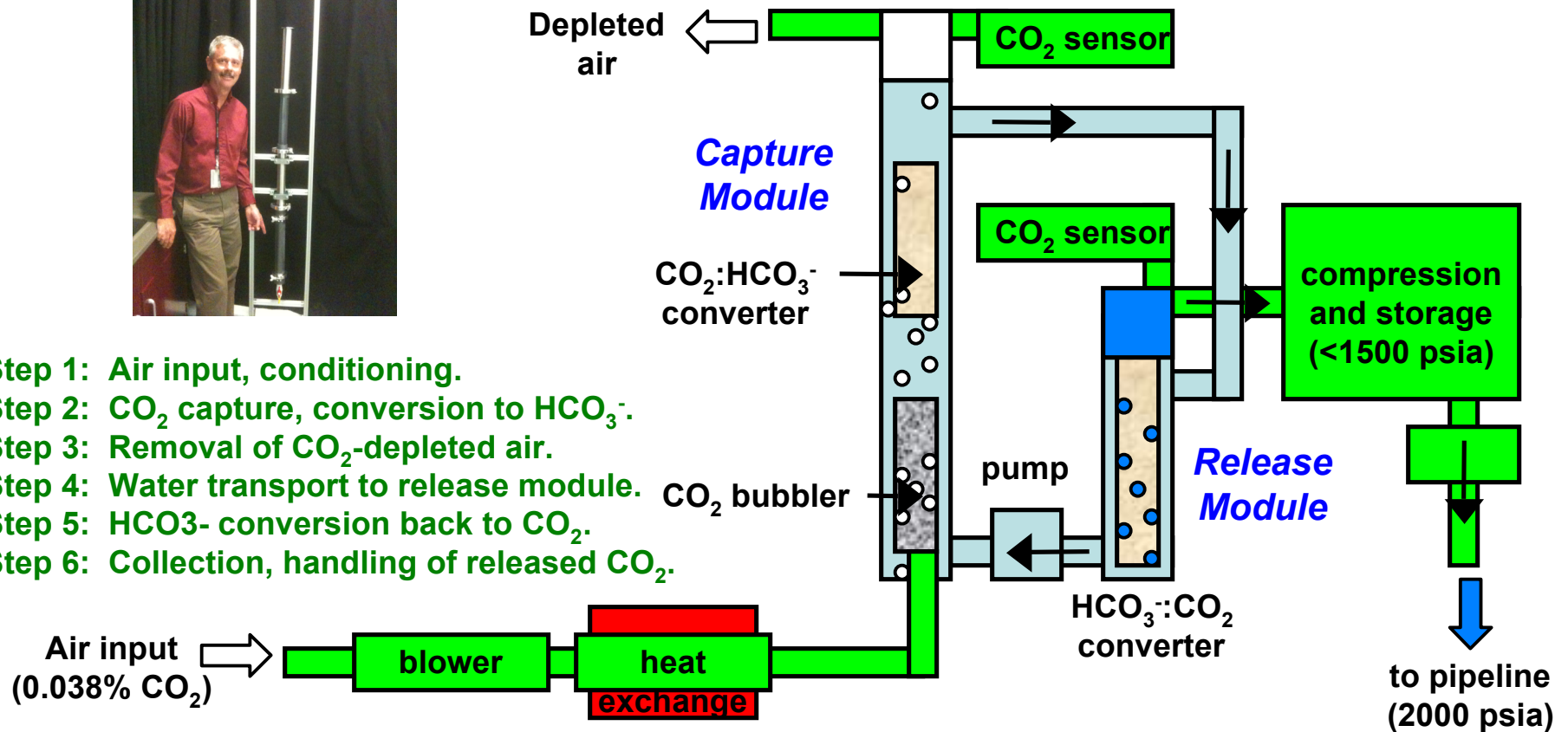
Example: Model the kinetics of CO₂ hydration and dehydration by the Zn-containing active site in carbonic anhydrase.

Proposed Research: Process Development

Prototype system explores reversible CO₂ capture using batch and continuous processes. Switchable materials could either be supported or dispersed in the liquid.



- Step 1: Air input, conditioning.
- Step 2: CO₂ capture, conversion to HCO₃⁻.
- Step 3: Removal of CO₂-depleted air.
- Step 4: Water transport to release module.
- Step 5: HCO₃⁻ conversion back to CO₂.
- Step 6: Collection, handling of released CO₂.

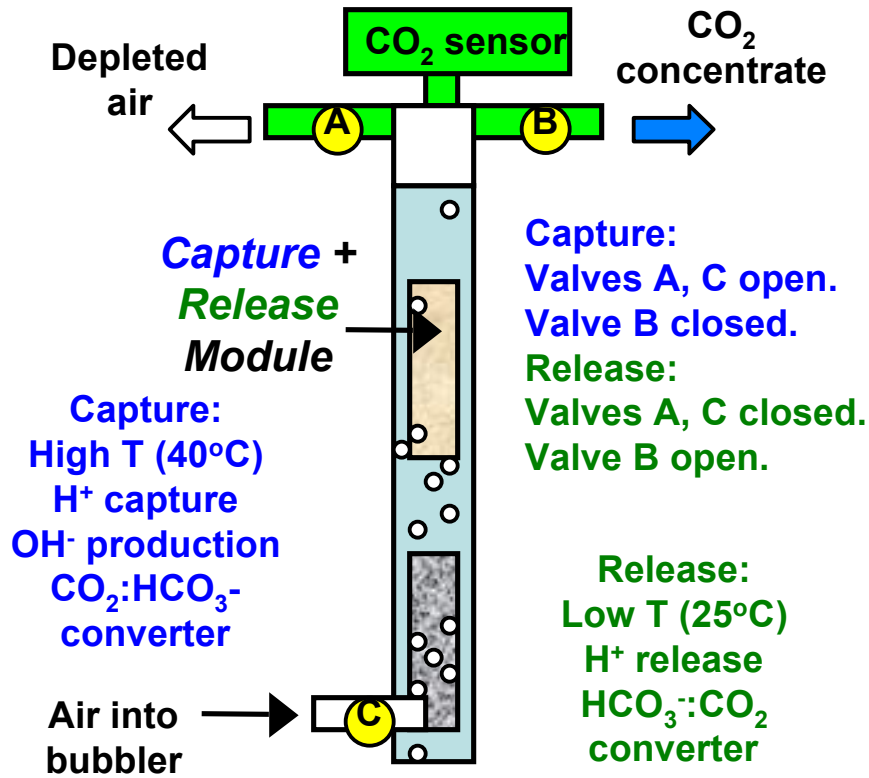


Goal: Provide a test bed for exploring a wide range of reversible CO₂ sequestration processes that deploy switchable nanomaterials.

Examples: Process Development Options

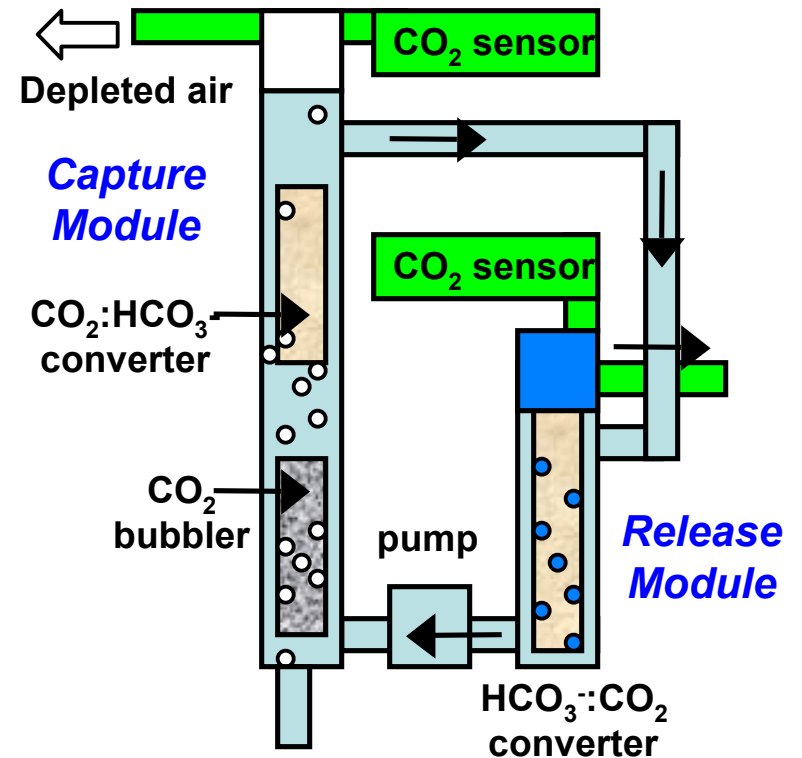
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Batch Process: Temperature Programming of Polymer pH



Process A:
Single module contains programmable polymer. Polymer triggers capture or release with modest ΔT .

Continuous Process: Enzymes + pH Control



Process B:
At intermediate pH, one enzyme continuously loads, while the second enzyme unloads.

Goal: Provide a test bed for exploring a wide range of reversible CO₂ sequestration processes that deploy switchable nanomaterials.

Program Benefits



Scientific and Technical Merits:

Exploring water as a reversible agent for CO₂ capture.

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- 1) Water is cheap, abundant, and “process-friendly”.
- 2) Our programmable materials are “green” and benign.
- 3) The work could impact other technologies (e.g. artificial lungs).

Programmatic Merits:

Technical visibility and funding opportunities in key research areas.

- 1) Programmable materials (for CO₂, pH, etc.).
- 2) Hybrid nanomaterials.
- 3) Complements Sandia’s “Sunshine-to-Petrol” Grand Challenge.
- 4) Complements Columbia/SNL ARPA-E proposal.
- 5) Promotes competing for Federal CO₂ sequestration funding (BES).

Establish Sandia as a leader in developing the science and technology needed to mitigate Global Warming while allowing for the safe use of fossil fuels.